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TECHNICAL DATA SHEET:

WAXOLINE[®] BLACK 3 BRP FW

Date: 22/08/2022

			Date.	22/08/2022	
Full Shade	Reduction 1/20 TiO2				
Chemical Class:	Azo Dye				
Colour Index:	Solvent Black Mix				
Product description		Physical data			
Physical Form:	Black Powder	Bulk Density:	0,50 g/cm ³		
Shade:	Dark Reddish Brown	Melting Point:	~138°C		
Product features					
Light fastness in PS (Injection Moulding), Concentration 0.01%: 7					

Heat Stability

	PS
Transparent	280
Opaque	250

Application & Storage

Mail fields of application:

Transparent and opaque dyeing of PS, ABS, RIGID PVC and PMMA.

Recommended addition levels vary from 0,01% to 1% dependent on the colour and media required to be coloured.

Storage:

Stable at standard conditions. Is recommended a retest every 2 years.

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